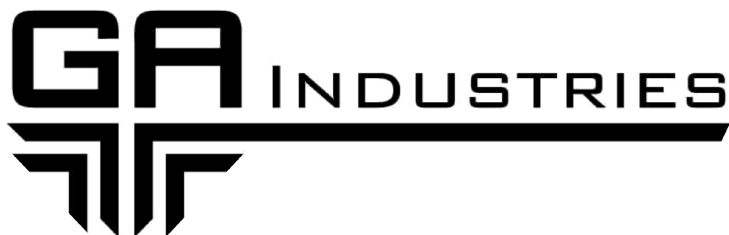


# Steel & Finish Info Sheet

FINISH DESIGNATION	
1-9 RA (1-10 RMS)	#8
4-13 RA ( 5-15 RMS) 2B	(16 Ga. Sheet)
9-18 RA (10 - 20 RMS)	2B (14 Ga. Sheet)
13 -22 RA (15-25 RMS)	2B (12 Ga. Sheet)
18-27 RA (20-30 RMS)	2B (11 Ga. Sheet)
18-31 RA (25-35 RMS)	2B (10 Ga. Sheet)
22-36 RA (25-40 RMS)	2B (7 Ga. Sheet)
10-16 RA (11-18 RMS)	#7 (320 Grit)
13-27 RA (15-30 RMS)	#6 (240 Grit)
18-31 RA (20-35 RMS)	#4 Dairy (180 Grit)
29-40 RA (32-45 RMS)	#4 (150 Grit)
36-58 RA (40-65 RMS)	#3 (120 Grit)
49-76 RA (55-85 RMS)	2D (80 Grit)

STAINLESS STEEL GAUGE	
Gauge	Decimal Size
28	.015
26	.018
24	.024
22	.030
20	.036
18	.048
16	.060
14	.075
13	.090
12	.105
11	.120
10	.135
8	.165
7	.1874



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